

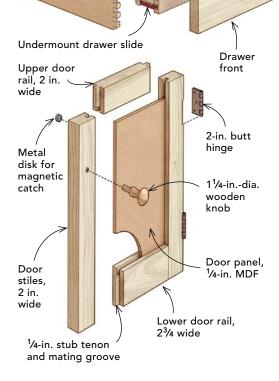
COPYRIGHT 2015 by The Taunton Press, Inc. Copying and distribution of this article is not permitted.

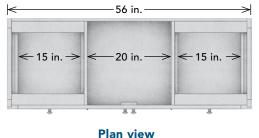
Drawings: John Hartman

# **Build Your Own** Baltic-birch dovetailed

This traditional design is easily

drawer box





achieved with straightforward building materials and common power tools

## **BY JUSTIN FINK**

he details of a bathroom make a statement, and a vanity is often a focal point that ties those details together. The simplicity and clean lines of Shaker-style furniture appeal to me because they aren't adorned with excessive trim, appliqués, or other embellishments, yet they are more inviting and comfortable than modern pieces in a starker style. In addition, I think the Shaker style can work as well in a suburban raised ranch as it does in a 200-yearold farmhouse.

To build this vanity, you don't need a cabinet shop, and you don't need weeks of build time. With some common power tools and a slight increase in cost, you can build a vanity that is stronger and far more stylish than a production model, and that requires only a couple of weekends to complete.

## A classic look with a lot less effort

When designing this Shaker-inspired piece, I started with the same height, depth, and compatibility with standard plumbing fixtures that would be present on a storebought vanity. From there, I added some details that you won't easily find, such as mortised butt hinges, full-extension ball-bearing undermount drawer slides, a solid-wood top, and a traditional milk-paint finish. Compared to the details on a production-line vanity, these small changes can make a big difference in the overall feel of the finished project, and they aren't that hard to execute. My goal in build-

## SOURCES

<b>Drawer boxes</b> dovetailed	Drawer slid
Baltic birch, unassembled	undermour
(\$27 per drawer);	pair, with lo
barkerdoor.com	barkerdoor
<b>Knobs</b> 1¼-india. Shaker	Hinges 2-ir
knob (bag of 10, \$8.75);	Butt Hinges
shakerworkshops.com	pair); horto

des 563H nt slides (\$35 per ocking devices); r.com n. Rolled Barrel

es (\$12.50 per on-brasses.com

Faucet Kingston Brass KS395.AX (\$150); faucetdirect.com Sink Kohler K-207580 Serif (\$165): amazon.com Paint Milk Paint Soldier Blue (\$19 per qt.); milkpaint.com

www.finehomebuilding.com

JUNE/JULY 2015 39 ing this type of project is to respect the principles of traditional woodworking but challenge some of the techniques to make the building process a bit less fussy. Although the drawing on p. 38 may look intimidating, the necessary techniques for this build are basic, and I've included tips and tricks to increase your accuracy. The result is a vanity that looks and feels like a handcrafted piece of furniture, but one that goes together with more ease.

The most luxurious tools I used here were a track saw and a thickness planer, but even those are negotiable. If you don't have a track saw, then you can break down sheet goods with a circular saw and a homemade cutting guide. Also, even though you may be purchasing rough lumber that requires planing on its face and edges, most hardwood suppliers will do this work for a reasonable rate (my supplier charges 25¢ per bd. ft.) if you don't have a thickness planer.

# Materials chosen for their strengths

The build starts with the cabinet's plywood case, which is the foundation of the entire vanity—the part to which the rest of the components will be attached. The case consists of a continuous bottom piece, upright dividers to separate the center cabinet from the drawer sections that flank it, and a continuous back that locks everything into place. You'll need one sheet each of unfinished and prefinished <sup>3</sup>/4-in. plywood.

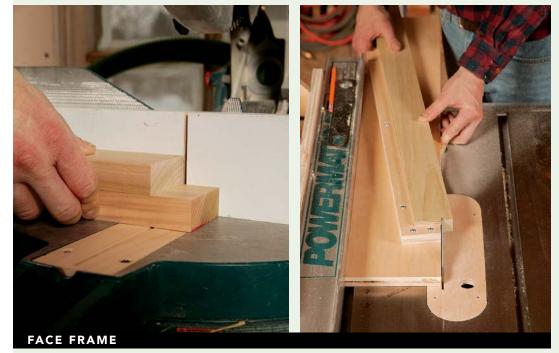
The unfinished plywood is used for the areas of the vanity that will either be painted or remain unseen. For water resistance and overall longevity of the undersink area, I prefer to use prefinished plywood. If you can't find a source for prefinished plywood, I recommend finishing both sides of a sheet

# ASSEMBLY WITH AN EYE ON ACCURACY



CASEWORK

**Make sheet goods more manageable.** A track saw is ideal for dividing sheets of plywood into smaller, rough-size pieces. A sheet of 1-in.thick rigid foam is a perfect sacrificial base and support for cutoffs. Run the parts through a tablesaw for final sizing to ensure that matching parts are the same dimension. **Fastened, but left loose.** After screwing together the two pieces of plywood for each center divider and attaching the spacers to each end panel, tack the subassemblies to the cabinet bottom with 16-ga. nails. Nailed sparingly, the case parts are loose enough for adjustment once the face frame is attached.



**One part sizes the others.** A sacrificial mitersaw fence and shopmade throat plate ensure cleaner cuts. They also make it easy to register the stock, so you only have to measure the first piece in each group of parts, which can then be laid atop the next piece for repeat cuts. **Quick and clean tapers.** The bottom of each leg stile receives a taper cut to give the finished vanity the look of a stand-alone piece of furniture. A plywood jig with an L-shaped fence allows the piece to be safely supported for a clean-cutting pass on the tablesaw.

Faux floating panels. To achieve the look of true floating panels without all of the complex joinery, assemble each of the vanity sidepanel frames with pocket screws, and then cut a ½-in.wide by <sup>5</sup>/8-in.-deep rabbet in the back side of the poplar stiles and rails to accept a <sup>1</sup>/4-in. MDF panel.

#### An ideal spacer. When assembling the front face frame, use the

drawer frontswhich are cut to the exact size of the opening-to help align the stiles and rails. Later, trim the drawer fronts to their slightly smaller finished size and you will have wasted no extra material on throwaway spacers.

The order matters. Because they are only tacked together, the plywood parts have room for adjustment, which allows you to bring the case and assembled frame into alignment. First, flush up and fasten the two long rails, then the two outermost stiles. Follow up with the inner stiles and then the drawer rails.



CASE ASSEMBLY



END PANELS



of plywood with several coats of polyurethane and letting it cure before cutting the sheet into pieces. Otherwise, it can be a hassle to apply and sand clear coats of finish on the inside of an assembled box.

The joinery used in the plywood case won't be visible in the final piece; for that reason, you can use a finish nailer to tack most of the parts together. After assembling the face frame and attaching it to the boxes, lock the plywood together permanently with 2-in. screws.

Aside from the plywood used for the bottom shelf, all of the surfaces of the vanity that will be painted are built from 5/4 poplar (1-in. finished thickness) and <sup>1</sup>/4-in. MDF. Both of these materials are readily available, inexpensive, and stable, and they take paint well.

For the top of my vanity, I decided to use solid quartersawn cherry. Compared to more conventional flatsawn lumber, quartersawn boards have relatively straight-running grain, an inherently stable orientation that minimizes movement across the surface of the wood as its moisture content changes.

## Pocket holes are fast and strong

The parts for the face frame, side-panel frames, legs, doors, and drawer fronts are all cut at the same time. All are crosscut to 1 in. longer than their final desired lengths, ripped 1/8 in. wider than their desired width, and then run through the thickness planer on all four sides to bring them to their final dimension before crosscutting them to their exact length.

Anywhere that I can, I use pocket-screw joinery as a fast and strong solution for hidden fastening. A pocket-hole jig is quick to set up, a cinch to use, and with hardly any moving parts, it just never seems to let

www.finehomebuilding.com

JUNE/JULY 2015 41

# NO-FUSS METHODS FOR DOORS, TOP, AND DRAWERS







MAKING THE DOORS

**One setup, two passes.** Door stiles and rails receive <sup>1</sup>/<sub>2</sub>-in.-deep grooves made by cutting to one side of a marked centerline, then flipping the piece to widen the <sup>1</sup>/<sub>8</sub>-in. kerf into a <sup>1</sup>/<sub>4</sub>-in. groove. A featherboard ensures that parts stay firmly pressed against the fence.

**Nibble the tenons.** A stop block attached to the fence of a miter gauge registers each end of the door rails to create the shoulder cut of the <sup>1</sup>/<sub>2</sub>-in.-long stub tenons, which are created by making a series of successive passes and testing the fit in the mating groove.

**Not loose or tight, but snug.** The panel and tenons should slide snugly into the grooves. If the tenons are too thin, glue shims to their cheeks. If they're too fat, hit them with a sanding block. After glue up, trim the door to final height.



**Mortises made easy.** After trimming the top and bottom of the doors, rout the hinge mortises on the doors and assembled face frame using a T-shaped plywood template and bearing-guided mortise bit.

**One door marks the other.** With the first door sized, hung, and clamped in the closed position, temporarily hang the second door, and mark a line on the backside where the doors overlap.

**Double-stick sled.** The safest way to trim the second door, especially if the cut needs to be a slight taper, is to attach the door to a plywood sled with double-stick tape so it can be cut on the tablesaw.

me down. The only places on this project where I used a more traditional form of joinery were on the two doors.

Because the doors incorporate floating panels, the surrounding poplar pieces need to be grooved on a tablesaw to accept the <sup>1</sup>/4-in. MDF panels. But pocket screws won't work when driven through a groove-edge board, and even if they did work, the exposed grooves and pocket holes would be visible when the cabinet doors were open.

Instead, cut stub tenons on the edges of the doors' top and bottom rails, allowing them to fit into the same groove that is already being cut to accept the MDF panel. All of this joinery can be cut on the tablesaw, provided you carefully set the fence and blade height for each step. After glue up and sanding, trim the doors to fit using a standard step-by-step door-fitting sequence (see "How to Install Inset Cabinet Doors," *FHB* #226).

#### Know when to buy rather than build

Drawer boxes aren't much harder to build than any other part of this vanity. But when I compare the convenience and low cost of ordering dovetailed drawer components with the steps and amount of time involved in making them myself, it's a simple decision. I buy my drawer components online from Barker Door, where the parts are cut to my specifications and arrive ready for glue up and finishing. For this project, the parts for all four drawers made of Baltic birch (a type of tightly veneered plywood) cost me \$143, including shipping to



View an expanded slide show of the making of this vanity at FineHomebuilding.com/extras.



THE CABINET TOP

**Tackle the gluing in stages.** Rather than trying to glue up a 23-in.wide countertop all at once, glue up pairs of boards. This makes it easier to get parts clamped and misalignments corrected before the glue starts to set up. Join the pairs to make the whole top.



DECORATIVE EDGE PROFILE

**Chamfers create a radius.** To create a subtle radiused edge detail, use a 15° chamfer router bit to knock off the top and bottom edges of the counter. This leaves a narrow flat area that can be hand-sanded into a pleasing roundover profile.

DRAWERS Perfect drawer faces. With the

Perfect drawer faces. With the drawer boxes fixed to their slides and pushed into the cabinet, apply double-stick carpet tape to the back of the drawer face, and carefully press it into place. The tape is strong enough to allow the drawer to be opened so that the front can be fastened from the

inside of the box with 1<sup>1</sup>/4-in. pan-head screws.

my doorstep. Had I bought the plywood and built the boxes myself, I would have spent \$116 for materials alone, and I consider my time worth more than the \$27 savings.

For drawer slides, don't skimp. It's the one part of this cabinet that gets used daily, so it's the last place you want to save a buck. I use Blum undermount slides. They aren't cheap, but they install easily, ride smoothly, and have a soft-close mechanism.

#### Step up to a solid-wood top

For the top of my vanity, I bought rough-dimensioned 6/4 cherry boards and planed them to a 1-in. finished thickness. After gluing up and sanding the top, I cut the hole for the sink using a template and a jigsaw before applying the polyurethane finish. This sequence is important because it allows me to apply finish to the visible surface of the countertop and also to the edges of the sink cutout, which are likely to get wet at some point in the life of the vanity.

This vanity took about 30 hours to complete and cost me about \$850 in materials—comparable in cash outlay to many commercially available vanities of this size and style. In fact, this vanity was less expensive than many similar models being sold online. Plus, I know mine is built solid in a classic style that I believe will remain timeless, and it has a handmade touch that you can't get from a factory-built vanity.

Justin Fink is Project House editor. Photos by Rob Yagid.